

# CONTENTS

|  |           |
|--|-----------|
| <b>Notice</b>                                      | <b>02</b> |
| <b>1. Equipment Introduction</b>                   | <b>04</b> |
| 1.1 - Printer Components                           | 04        |
| 1.2 - Printer Parameters                           | 05        |
| <b>2. Initial Setup</b>                            | <b>06</b> |
| 2.1 - Unboxing                                     | 06        |
| 2.2 - Packing List                                 | 08        |
| 2.3 - Installing the Spool Holder                  | 09        |
| 2.4 - Unlocking the Build Plate                    | 10        |
| 2.5 - First Print                                  | 11        |
| <b>3. Software Introduction &amp; Installation</b> | <b>14</b> |
| <b>4. Printing</b>                                 | <b>19</b> |
| 4.1 - Filament Loading and Changing                | 19        |
| 4.1.1 - Filament Loading                           | 19        |
| 4.1.2 - Filament Changing                          | 19        |
| 4.2 - Network Connection                           | 22        |
| 4.2.1 - Wireless Network Connection                | 22        |
| 4.2.2 - Wired Network Connection                   | 22        |
| 4.3 - Printing Methods                             | 23        |
| 4.3.1 - Printing via USB                           | 23        |
| 4.3.2 - Printing via Wi-Fi transfer                | 23        |
| 4.3.3 - Printing via Cloud                         | 24        |
| 4.4 - Camera Connection                            | 26        |
| 4.5 - Model Removal After Printing                 | 27        |
| <b>5. Introduction to Auxiliary Functions</b>      | <b>27</b> |
| 5.1 - Leveling and Calibration                     | 27        |
| 5.2 - Air Filtration                               | 28        |
| 5.3 - Other Function Settings                      | 28        |
| <b>6. Maintenance</b>                              | <b>29</b> |
| 6.1 - Suggestions on Platform Plate Usage          | 29        |
| 6.2 - Suggestions on Nozzle Usage                  | 29        |
| 6.3 - General Maintenance                          | 29        |
| <b>7. Q&amp;A</b>                                  | <b>30</b> |
| <b>8. Help and Support</b>                         | <b>33</b> |

